



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6210G00231-8G
Job Sheet 188463



Part No: RBW6210G00231-8G

Job Qty: 3 ea

Part Name: Mr Blade Retention Bolt Removal/Installation Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No: re-identify

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6210G00231-8G Rev. A IPP Rev. A 18.09.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	1/25/19	1/25/19	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	3 pcs	1/25/19	1/25/19	0.00	3.00	Small Fab-4		BM / DALL
120	QC	3 pcs	1/25/19	1/25/19	0.00	0.00	QC5		DAS 28-09
130	Packaging	3 pcs	1/25/19	1/25/19	0.00	0.00	Packaging3-1		28-09
140	QC21-FG	3 Ea	1/25/19	1/25/19	0.00	0.00	QC21		9-89

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1060-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6210G00231-8G-4 to RBW6210G00231-8G-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8G6210G00231P	TOOL SUPPLIES M/R BLAD RETEN. BOLT REM/INST	3 pcs (1 ea)	90-Start up Operation	5028091
97524A032	Sealing Blind Rivet	12 Ea (4 ea)	110-Small Fab	5113449
RB41011	Dart Tooling Placard, Aluminum	3 Ea (1 ea)	110-Small Fab	5021040
RBW6210G00231-8G-4	Content Placard	3 Ea (1 ea)	110-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8G6210G00231P	3	3	0
110-Small Fab	97524A032	12	478	0
	RB41011	3	493	0
	RBW6210G00231-8G-4	3	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S148977



Part: RBW6210G00231-8G

Job No: 188463

Serial No/Batch: S148977

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 01/29/19

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